

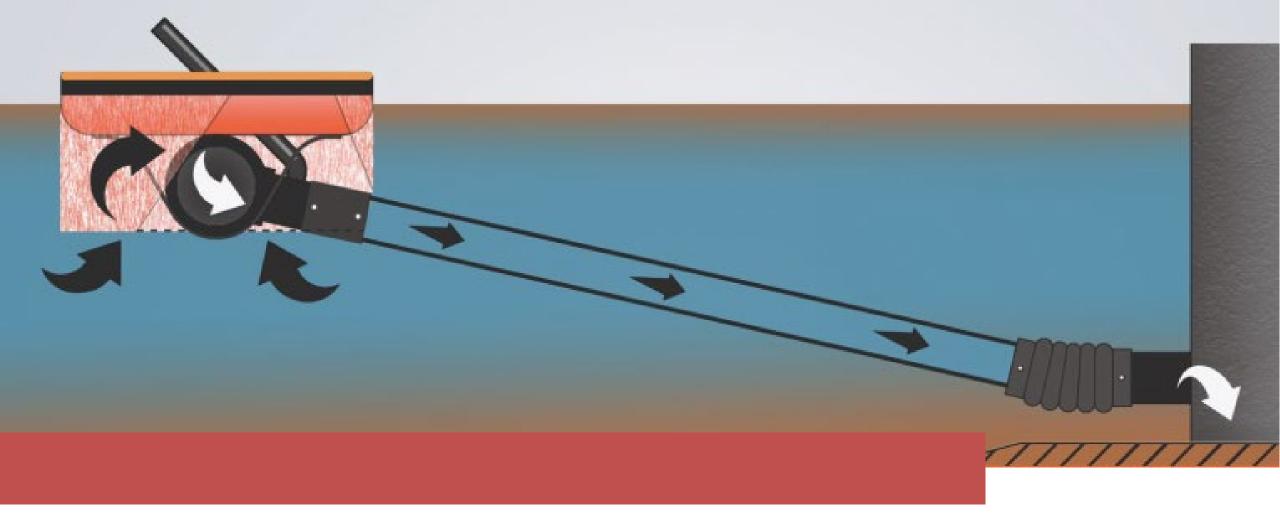
The Marlee Float Skimmer For Sediment Basins and Post-Construction Water Quality

Presentation Objectives

Features of the Marlee Float Skimmer and Sediment Basin Design Tool

Understand Benefits of Using Skimmers for Post-Construction

Introduce the new post-construction filter for water quality to achieve 90% TSS Removal



The Marlee Float Skimmers float at the surface of the water and withdraw from just below the surface to release the cleaner water at the top of the water column and prevent floating debris from being discharged or clogging the skimmer.



How is The **Marlee Float**[™] Different?



State of the Art Design

- Made of HDPE pipe, polyethylene float and stainless steel fittings
 - UV Resistant and virtually indestructible
 - Fabricated to be part of the permanent outlet structure
 - No moving parts



How is The **Marlee Float**[™] Different?

Enhanced Water Quality



- Shielded orifice prevents clogging
- Flow enters from 4"-20" below water surface
- Unique design traps floatables in basin and increases sediment trapping efficiency
- Mud and debris do not get to outlet orifice
- Subsurface drain continues to work in mild frozen conditions of 4 6" of ice.







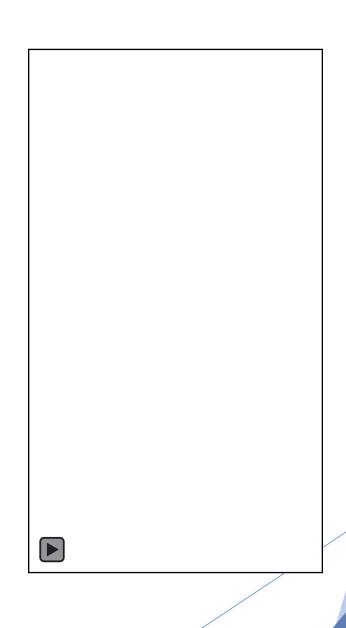
How is The **Marlee Float**™ Different?

Cost Effective Product

- Six models to choose from with simple, cost effective conversion kits allow weir size to be easily changed
- Orifice Plate held securely in place
- Each model provides 3 to 5 flow rates with 1 device
 - Third-party testing to verify flow rates and draw down times



Updated Design in 2020 to always stay level in pond





How is The **Marlee Float**™ Different?

- Custom Molded Float for the 3", 4", 6" & 8" Models
- Built-in handles make for easier carrying of 6" & 8"
- Custom colors are available with lead time of 2 months







6 Models available, each with a wide range of flow rates

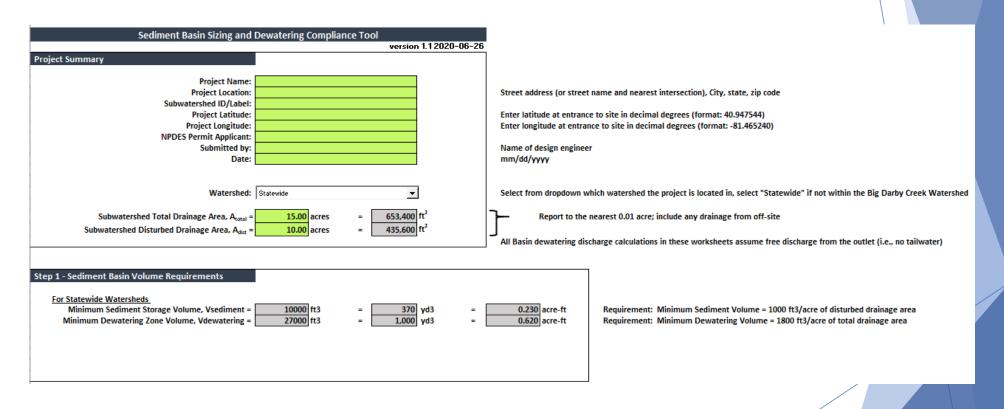
		Size	24 Hour Pec	ak Flow Rate		Size	24 Hour Peal	k Flow Rate
FLOW			(cfd)*	(cfs)**			(cfd)*	(cfs)**
	2.1-	0.5"	250	0.003		3.5"	21,233	0.246
	2 in.	0.75"	1,290	0.015	6 in.	4"	28,086	0.325
RATES &	MSRP-\$595		1,617	0.019	MSRP-\$3,395	4.5"	38,760	0.449
NAILJA		1.5"	2,887	0.033		5"	45,160	0.523
		2"	5,159	0.060		6"	67,221	0.778
PRICING					0.			
NICHNG	3 in.	1.5"	3,523	0.041	8 in.	5"	48,837	0.565
	MSRP-\$995	2"	6,218	0.072	MSRP-\$4,995	6"	69,877	0.809
*CFD= Cubic Feet per Day		2.5"	10,664	0.123		6.5"	80,677	0.934
**CFS= Cubic Feet per Second		3"	13,725	0.159		7"	117,329	1.358
Marlee Float Flow Rates are						8"	132,786	1.537
based on third party test results.	4 in.	2"	6,737	0.078	0/01			
	MSRP-\$1,545	2.5"	10,106	0.117	8/8 in.	8"	158,350	1.833
		3"	15,361	0.178	pipe			
		3.5"	21,040	0.244	MSRP-\$6,495			
		4"	33,129	0.383				

Now Available in HydroCAD

8" skimmer with 8" pipe has the highest flow rate of any skimmer available

Ohio EPA Sediment Basin Sizing and Dewatering Compliance Tool

Step 1 – Sediment Basin Volume Requirements



Ohio EPA Sediment Basin Sizing and Dewatering Compliance Tool

Step 3 – Outlet Elevation and Storage Volumes Step 4 – Skimmer Type Outlet Sizing - Includes Multiple Skimmer Options

Marlee Float Skimmer is included IN OH EPA Design Tool



Direct to webpage, open the Basin with Permanent Pool Design (Ohio) tool under Marlee Float: Design Tools. Fill out spreadsheet to determine skimmer size and model required. Include Marlee spreadsheet in SWP3

Marlee Float Skimmer Design Tool

https://rymarwaterworks.com/marlee-float-specs/

Design Aid Tool – Permanent Pool - Input areas are shaded in yellow Confirm Calculated Volume is similar to Required Dewatering Volume Design Tool factors in change of flow rate with depth of basin

Marlee Float Skimmer Size Selection Tool for areas that require a permanent sediment storage volume and temporary dewatering volume - Version 2.1

This skimmer size selection tool is designed to more accurately calculate the draw down rate for specific skimmers based on specific basin criteria. Although they are often referred to as constant flow devices, skimmers have been shown to actually have variable flow rates, which are dependent upon a variety of factors. Testing is typically required to determine the actual flow rates. The use of a calculated flow rate to select a skimmer to meet a required draw down time has been widely accepted, however, as skimmer technology advances, many regulatory agencies are moving towards requiring more accurate models. This design tool takes into account basin size and depth, which directly correlate to skimmer flow rate. By incorporating these factors a more accurate selection of the skimmer can be made.

Date			August	1, 2020					User En	tries										
Project	Name		Buckeye	e Acres					Basin De	escription			Skimme	r Basin 1						
Project	Location	ı	Columb	us, OH					Require	d Sedimer	nt Storag	e Volume:	Disturb	ed Area	10	Acres	1000	CF/AC =	10,000	CF
Compan	ny		Meyer E	ngineer	ing				Require	d Dewater	ing Volu	me	Total Di	ainge Area	15	Acres	1800	CF/AC =	27,000	CF
Enginee	r		J. Fields							ulated Por ring Volun		ne, adjust po	nd dime	nsion inputs	s so that	the volu	ne is wit	hin 5% of	Required	
	Inc	uts				Calcula	ations													
Max	. Time to D		168		Calculate		lume, ft ³ =	27,500												
Min	. Time to D	rain, hrs =	48																	
	Pond	Depth, ft =	2.5		Calculate	d Pond Vol	ume, gal =	205,700	ME	2" - 0/5" Orif	ice	ME 2	" - 0.75" O	rifice	ME:	2" - 1.0" Oril	ice	ME	2" - 1.5" Orifica	
	Pond Top L		_		epth Incre				'"		100			illioe			106	""		
	Pond Top		_		epth Incre	ments for (Calcs, in. =	1.5		Flow Rate:			Flow Rate:			Flow Rate:			Flow Rate:	
	d Bottom L		_		1	<u>lote</u> : Equat	ions are fro	om product testing:	1.6	425"depth ^{0.0}	1636	6.40	078*depth ⁰	.0312	7.54	59° depth ⁰	0748	14	.221°depth ^{0.040}	1
FOI		width, it =	40										I							
₩ater Level Depth, in.	Avg. Water Level Depth, in.	Incr. Depth, in	L	v	Incr. Dis- charge, ft3	Cumm. Dis- charge, ft3	Cumm. Dis- charge, gal	% of Total Volume Dis- charged	Skimme r Flow Rate, gal/min	Skimmer Flow Rate, cfs	Cumm. Drain Time, hrs.	Skimmer Flow Rate, gal/min	Skimme r Flow Rate, cfs	Cumm. Drain Time, hrs.	Skimmer Flow Rate, gal/min	Skimme r Flow Rate, cfs	Cumm. Drain Time, hrs.	Skimmer Flow Rate, gal/min	Skimmer Flow Rate, cfs	Cumm. Drain Time, hrs.
30			200	100																
28.5	29.25	1.5	195	97	2432	2432	18190	8.8%	1.7	0.004	174	6.6	0.015	46	8.1	0.02	38	14.7	0.03	21
27	27.75	1.5	190	94	2298	4730	35380	17.2%	1.7	0.004	340	6.6	0.015	90	8.0	0.02	73	14.7	0.03	40
25.5	26.25 24.75	1.5 1.5	185 180	91 88	2168 2042	6898 8940	51598 66871	25.1% 32.5%	1.7	0.004	496 644	6.6 6.6	0.015	131 170	8.0	0.02	107 139	14.7 14.6	0.03	58 76
24	23.25	1.5	175	85	1919	10859	81228	39.5%	1.7	0.004	784	6.5	0.015	206	7.9	0.02	169	14.6	0.03	92
21	21.75	1.5	170	82	1801	12660	94697	46.0%	1.7	0.004	916	6.5	0.015	241	7.9	0.02	198	14.6	0.03	108
19.5	20.25	1.5	165	79	1686	14346	107305	52.2%	1.7	0.004	1039	6.5	0.015	273	7.8	0.02	224	14.5	0.03	122
40	40.75	4.5	450	7.5	4574	45000	440000	57.00/		0.004	4455		0.044	202	7^	0.00	252	***		175

Design Aid Tool Rest of Page Auto-calculates & Puts Results on Skimmer Report Page

							•		•				
	102	- 50	100 1	50.10	20,00	13.270	_	0.00	200	•	0.01	, _	U U
22	161	56	1838	5684	42517	19.6%	2	0.00	397	7	0.01	106	8
23	159	55	1783	7467	55852	25.7%	2	0.00	522	7	0.01	140	8
24	158	54	1728	9195	68779	31.7%	2	0.00	644	7	0.01	172	8
25	156	53	1674	10869	81301	37.4%	2	0.00	763	7	0.01	204	8
26	155	52	1621	12490	93425	43.0%	2	0.00	879	7	0.01	234	8
27	153	50	1568	14058	105156	48.4%	2	0.00	991	7	0.01	264	8
28	152	49	1516	15575	116499	53.6%	2	0.00	1100	7	0.01	293	8
29	150	48	1465	17040	127459	58.7%	2	0.00	1206	7	0.01	320	8
30	149	47	1415	18455	138043	63.6%	2	0.00	1309	7	0.01	347	8
31	147	46	1365	19820	148255	68.3%	2	0.00	1410	7	0.01	373	8
32	146	44	1316	21136	158101	72.8%	2	0.00	1507	6	0.01	399	8
33	144	43	1268	22404	167586	77.2%	2	0.00	1602	6	0.01	423	8
34	143	42	1221	23625	176715	81.4%	2	0.00	1694	6	0.01	447	8
35	141	41	1174	24799	185494	85.4%	2	0.00	1783	6	0.01	470	7
36	140	40	1128	25926	193929	89.3%	2	0.00	1871	6	0.01	492	7
37	138	38	1082	27009	202025	93.0%	2	0.00	1957	6	0.01	514	7
38	1 137	37	1038	28046	209786	96.6%	2	0.00	2042	6	0.01	534	7
39 (135	36	994	29040	217219	100.0%	1	0.00	2129	6	0.01	555	6
40		Skimme	er / Orifice	Combinatio	ons with Suf	ficient Flow:		no			no		
41													
42									Skimmer d	raw down	time for se	lection	
43									Typically re	ecommend	skimmer w	vith draw	
44									down time	closest to	72 hours		
45													
46													
4	→	Sizing Cal	cs Skim	mer Repo	rt Sheet	3 +							
	_				F								

Design Aid Tool

Skimmer Size Selection Report Page

Confirm Sediment Storage and Dewatering Volume — Match Basin Design

Using the input parameters from the Sizing Calcs entry page, this report is automatically generated.

	Marlee	Float Skimmer Size	Selection Rep	ort				
Date			August 1, 2020)				
Company	1		Meyer Enginee	ering				
Engineer			J. Fields					
Project N	lame		Buckeye Acres					
Project Lo	ocation		Columbus, OH					
Basin Des	cription		Skimmer Basin	1				
Total Dist	urbed Are	ea	10	Acres				
Required	Sediment	t Storage Volume:	10,000	CF				
Total Dra	inage Area	a	15	Acres				
Required	Dewateri	ing Volume	27,000	CF	Confirm Calculated I to Required Dewate			
			1					
		Inputs			Calculation	15	\sqsubseteq	
	Ma	x. Time to Drain, hrs =	168		Calculated Pond V		ft ³ =	27,500
		n. Time to Drain, hrs =				,	,	2.,200
		Pond Depth, ft =			Calculated Pond Vo	olume,	gal =	205,700
		Pond Top Length, ft =						
		Pond Top Width, ft =						
		nd Bottom Length, ft =		4				
	Po	ond Bottom Width, ft =	40					
Minimum	n Average	Flow Rate Allowable		3,929	cfd to drain in	168	hrs	
	_			0.045	cfs			
Maximun	n Average	Flow Rate Allowable		13,750	cfd to drain in	48	hrs	
Maximun	n Average	Flow Rate Allowable		13,750 0.159		48	hrs	

Design Aid Tool

Skimmer Size Selection Report Page

Skimmer Size Selection Report gives you skimmer size & orifice size to use for required flow rate

Select skimmer based on preferred draw down time – typically recommend skimmer with time closest to 72 hours

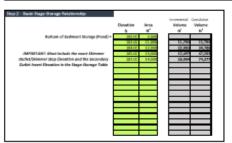
Include this report in SWPPP

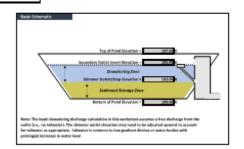
Marlee Float Selection Chart							
Model #	Orifice	Draw down time (hrs)	Acceptable for basin				
2"	0.5"	1955	no				
2"	0.75"	507	no				
2"	1.0"	424	no				
2"	1.5"	228	no				
2"	2"	141	MF 2" - 2"				
3"	1.5"	197	no				
3"	2.0"	109	MF 3" - 2.0" Orifice				
3"	2.5"	70	MF 3" - 2.5" Orifice				
3"	3"	52	MF 3" - 3"				
4"	2.0"	100	MF 4" - 2.0" Orifice				
4"	2.5"	66	MF 4" - 2.5" Orifice				
4"	3.0"	43	no				
4"	4"	22	no				
6"	3.5"	35	no				
6"	4"	26	no				
6"	4.5"	20	no				
6"	5"	16	no				
6"	6"	11	no				
8"	5"	14	no				
8"	6"	11	no				
8"	6.5"	9	no				
8"	7"	7	no				
8"	8"	6	no				
8"**	8"**	5	no				

^{**} This 8" skimmer requires an 8" pipe instead of a 6" pipe from the skimmer to the outlet and is a special order item. Make sure to note on plans this is needed if this version is specified. Requires two weeks for shipping

Ohio EPA Sediment Basin Sizing and Dewatering Compliance Tool Includes Printout of Both Design Tools in SWPPP









The invest elevation for the next annihilate (usually peak discharge or fixed control) outlet. This stryction must exceed that of the discours in Chest. The difference between the sidemen audit investibilismen stap circular and the according solid invest circular Messalising or

the bedween Morage Volume must exceed the requirement hated above in Map 1. he bewroning Volume must exceed the requirement listed shove in day 1

Idea: Street Type or Manufacture: | converse

Next to welpage, open the Basin with Fermanent Fool Basige (Shio) tool under Muries Root: Design Tools, Fill out opreselsheet to determin

herk to ensure that ortho-asing salsulation is done using required, NCM provided develoring return-

ote the drawing and image shows below are provided solely to assist with identification of the skimmer type and its associated companyones. The drawing and photo below does not displict on installation that compiles with the sixened harmit or halowater & card benefapment specification, especially where the sediment strongs some in emitted. Marlee Float™ Skimmer Cut Sheet/Installation Instructions





Marlee Float Skimmer Size Selection Report

Date August 1, 2020 Company Meyer Engineering J. Fields Engineer **Project Name Buckeye Acres Project Location** Columbus, OH **Basin Description** Skimmer Basin 1 **Total Disturbed Area** 10 Acres Required Sediment Storage Volume: 10,000 CF

Total Drainage Area 15 Acres

Required Dewatering Volume

27,000 CF

Confirm Calculated Pond Volume is similar to Required Dewatering Volume

Inputs	Calculations
Max. Time to Drain, hrs = 168	Calculated Pond Volume, ft ³ = 27,500
Min. Time to Drain, hrs = 48	
Pond Depth, ft = 2.5	Calculated Pond Volume, gal = 205,700
Pond Top Length, ft = 200	
Pond Top Width, ft = 100	
Pond Bottom Length, ft = 100	
Pond Bottom Width, ft = 40	

Minimum Average Flow Rate Allowable 3,929 cfd to drain in 168 hrs

0.045 cfs

Maximum Average Flow Rate Allowable 13,750 cfd to drain in 48 hrs

0.159 cfs

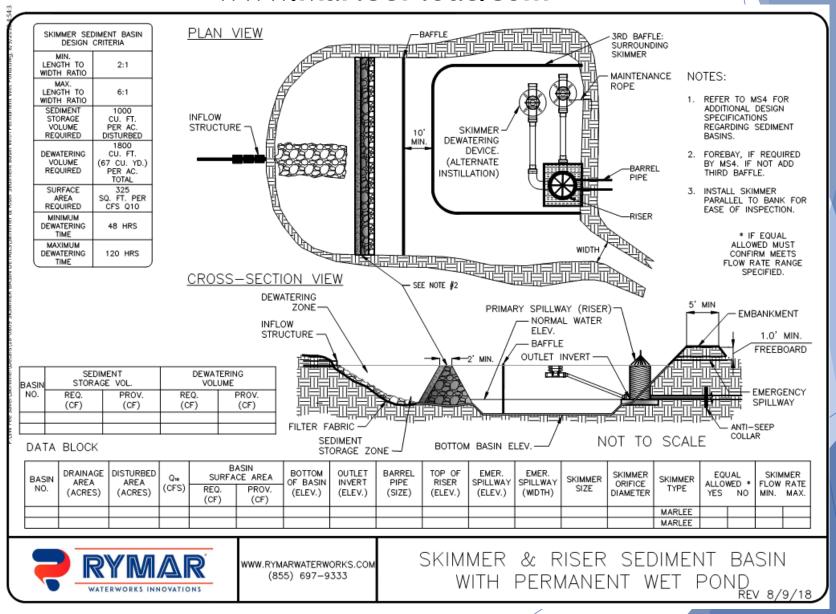
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2"	0.75"	507	no
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2"	1.5"	228	no
2"	2"	141	MF 2" - 2"
3"	1.5"	197	no
3"	2.0"	109	MF 3" - 2.0" Orifice
3"	2.5"	70	MF 3" - 2.5" Orifice
3"	3"	52	MF 3" - 3"
4"	2.0"	100	MF 4" - 2.0" Orifice
4"	2.5"	66	MF 4" - 2.5" Orifice
4"	3.0"	43	no
4"	4"	22	no
6"	3.5"	35	no
6"	4"	26	no
6"	4.5"	20	no
6"	5"	16	no
6"	6"	11	no
8"	5"	14	no
8"	6"	11	no
8"	6.5"	9	no
8"	7"	7	no
8"	8"	6	no
8"**	8"**	5	no

^{**} This 8" skimmer requires an 8" pipe instead of a 6" pipe from the skimmer to the outlet and is a special order item. Make sure to note on plans this is needed if this version is specified. Requires two weeks for shipping

Basin Details available on our website www.MarleeFloat.com

Make sure to specify the required dewatering volume and draw down time frame on your plan set



Design/Specs/Cut Sheets Page

Marlee Float Specs

We've assembled informational details including installation instructions, basin diagrams, and product cut sheets to better assist you in sourcing the Marlee Float for your next project. Please reach out to a RYMAR Specialist if you have additional questions.

Marlee Float: Design Tools

Download these simple tools to help you determine which skimmer size best fits your needs.

DESIGN TOOL (XLS)

Basin with Permanent Pool Design (Ohio)

COMPARISON CHART

Marlee Float: Product Detail Cut Sheets

2"

0.5-2 INCH DESIGN (PDF)

0.5-2 INCH DESIGN (DWG)

0.5-2 INCH DESIGN CUT SHEETS

3"

1.5-3 INCH DESIGN (PDF)

1.5-3 INCH DESIGN (DWG)

1.5-3 INCH DESIGN CUT SHEETS

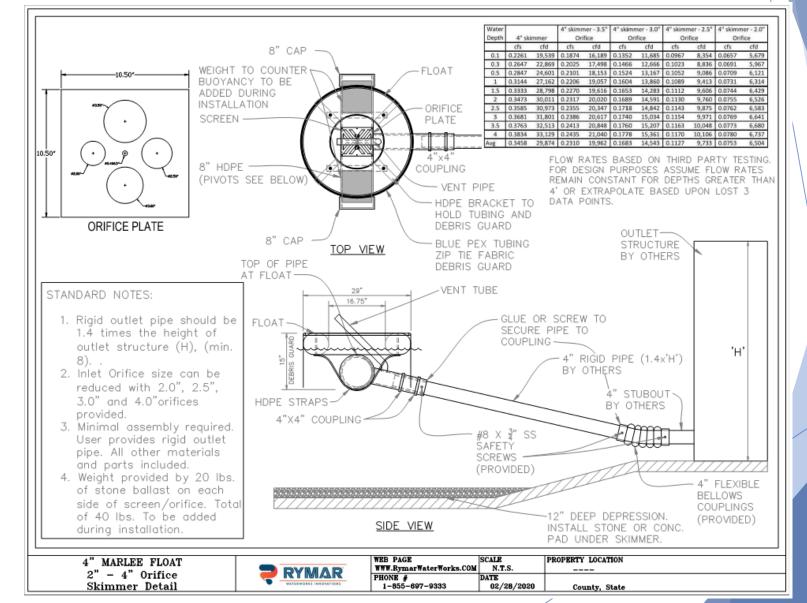
4"

2-4 INCH DESIGN (PDF)

2-4 INCH DESIGN (DWG)

2-4 INCH DESIGN CUT SHEETS





Why Consider Surface Withdrawal for Permanent Basins?

Permanent basins rely upon settlement to capture pollutants. Designs are typically based on a "First Flush" volume released over 24 - 48 hours to attempt to achieve sufficient settlement time.

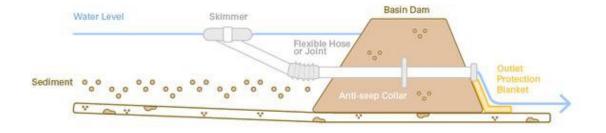
Low-flow water quality orifices often need to be 3" or less in diameter and are prone to clogging.

Basins are meant to collect sediment and will often have significant sediment build-up over time.

Surface withdrawal from permanent detention or retention basins releases the cleaner water from near the surface and allows more time for pollutants to settle.

Does it make sense to do this during construction but then use an orifice at the bottom of the pond for post-construction?

Basins rely upon the natural settling of sediment particles as they travel from the inlet to the outlet.



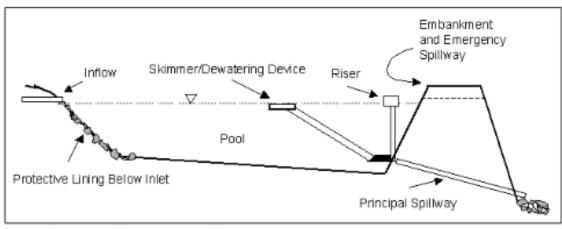
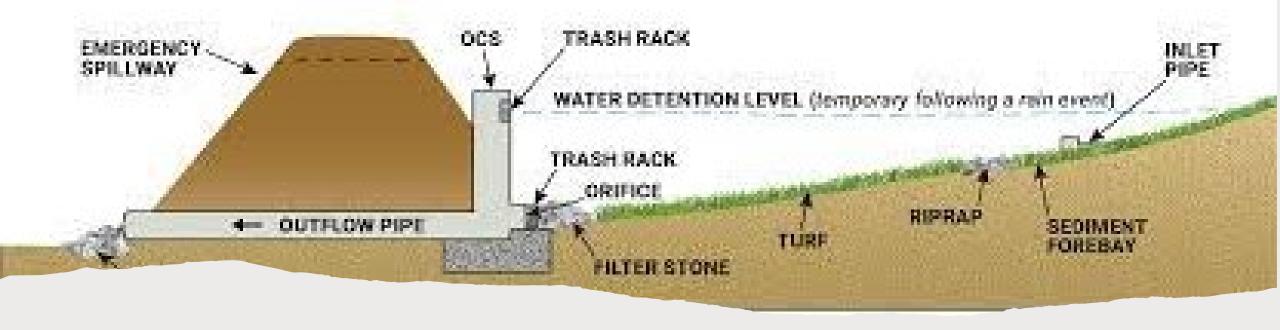


Figure 6.1.2 Typical components of a settling basin



Typical Dry Detention Basin

- Skimmer is removed
- Low Flow Orifce installed at bottom of riser to release "First Flush"
- Often includes some sort of guard or filter to attempt to reduce clogging, which requires routine maintenance to keep functional

Flaws with using Extended Detention for Water Quality

Basins are designed to capture pollutants by holding runoff for an extended time, allowing for settlement

Basins that rely on settling time provide very little treatment for smaller storm events due to limited ponding/holding time

Volume based design results in larger pond sizes

Benefits to Using Skimmers for Post Construction

- The skimmer can be sized to control the peak rate for lower storm events
- Skimmer increases trapping efficiency by withdrawing from the surface, where water is cleaner
- Skimmer is easy to access or pull to side of pond for maintenance

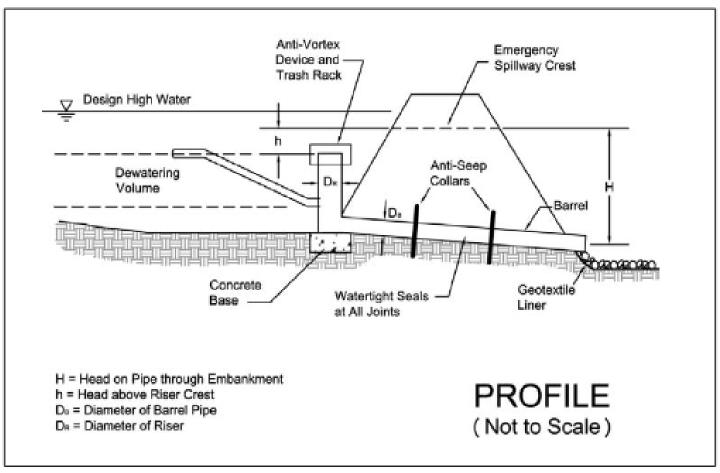


Figure 6.1.10 Principal Spillway Design

Audience Question

Have you ever considered using a Skimmer permanently?

If not, now that you are aware of the benefits would you?

Benefits to Filtration instead of Settling Ponds provide a large containment volume to reduce maintenance frequency and treat larger drainage areas

There is excellent potential to retrofit older basins that did not include water quality benefits in the design if peak flow rate can be maintained

Filters around skimmers in ponds are relatively easy to access and maintain.

Challenges to Using Skimmers with Filtration

Filters are prone to clog over time and will require maintenance and periodic cleaning or changing

Skimmer must be durable and last more than a few years to be suitable for permanent use. May need alternate drain during frozen conditions.

There are no established standards for basis of design and permitting based upon combination of pond and filtration

Testing Protocol

There are currently two widely recognized testing protocols – Washington TAPE program and NJCAT Certification

NJCAT has established testing procedures for Filtration Manufactured Treatment Devices (MTDs)

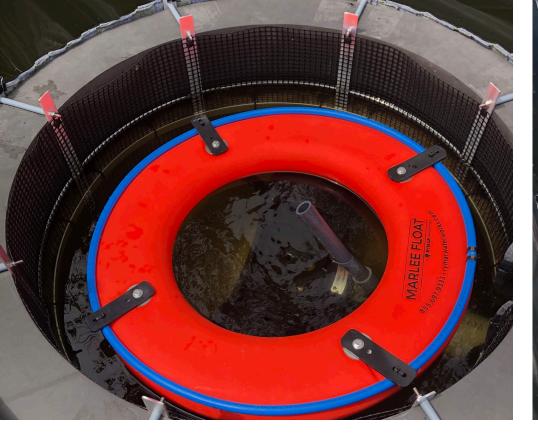
ASTM Standards have recently been established for Sediment Retention Testing and other ASTM Standards are in process

Filter Prototype Testing
Have gone through
several rounds of testing
to develop a final product





- Tested High Flow Non-Woven Geotextile in strips with two offset inner layers of Coir Filter (openings at top or bottom of each layer)
 - AOS 100+
 - 140-150+ gpm/ft flow rate





Prototype Testing Results

- Results
 - Flow rates of high flow geotextiles generally kept up with skimmer.
- Provided very good filtration, even with open bottom of basket

Field Test Site

The prototype was installed in March 2021 with latest model that uses two stage filter





Prototype Field Testing





- The prototype is regularly monitored and has been in the pond for over 24 months
- Area flowing to pond is highly developed with few other stormwater management facilities, therefore, large volume of sediment, trash and debris enters this pond





- Time lapse camera was installed to monitor flow.
- Evening of 7/7 started to rain
- Morning of 7/8 pond full





- Later Morning of 7/8 pond starting to drain
- Evening of 7/8 pond draining





- Morning 7/9 Rained overnight, pond draining
- Morning 7/10 Pond almost drained

• Vegetation has started to grow in inner nonwoven filter. Will evaluate for nutrient removal potential.





March 2022

- The vegetation tended to die off over the winter and had minimal effect on the skimmer or filter.
- Future research could include use of specific vegetation for targeted pollutant removal, such as phosphorous or nitrogen









July 2022

- The vegetation returned
- Future research could include use of specific vegetation for targeted pollutant removal, such as phosphorous or nitrogen



Field Testing Results

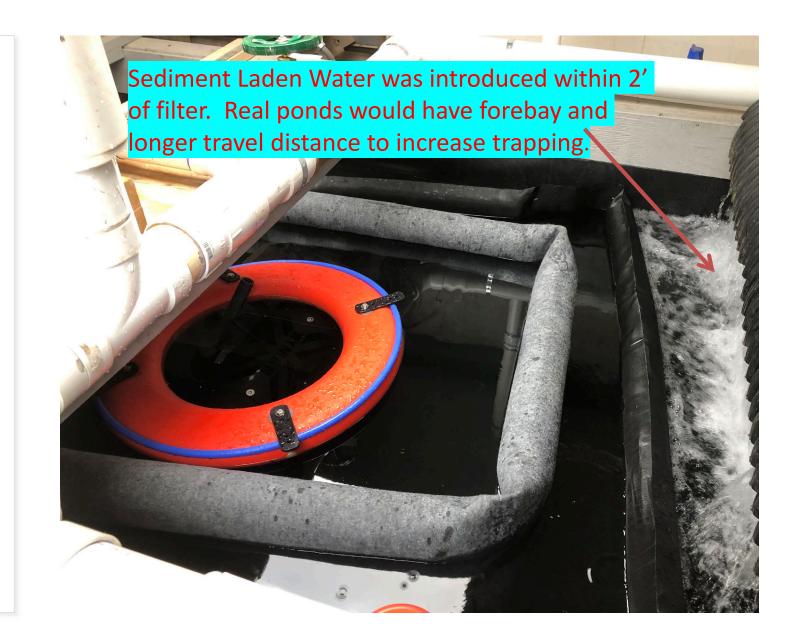


Results

- Field testing of two stage filtration model shows discharge water has less turbidity and minimal sediment.
- Third Party Testing to confirm TSS removal performed by TRI Environmental to confirm TSS removal efficacy

Third Party Testing Results

- TRI Environmental tested two versions of the skimmer with filter in accordance with ASTM C1746.
- ASTM C1746 is a standard test method for sediment retention devices.
- Tank was setup to minimize effect of the "pond" by introducing sediment laden water within 2' of the filter.
- Modeled as Dry Pond. Wet ponds would be expected to have higher trapping efficiency







Testing Results

Both versions achieved greater than **90% TSS Removal Efficiency**

Future R&D will be conducted to test filter media to remove metals, hydrocarbons and other pollutants

Inner filter does absorb hydrocarbons and includes anti-microbial treatment



The peak rate of discharge can be based on filter treatment flow rate up to first quantity storm event

Benefits to Filtration vs Settlement

The filter treats 100% of runoff from storms up to the peak rate of the filter - treats larger portion of annual rainfall

The filtration media can be customized to target specific pollutants of concern, including hydrocarbons, metals, bacteria and possibly nutrients

Summary

Skimmers are less prone to clogging than orifices located at the bottom of the pond and often require less maintenance to keep the pond functioning properly.

Skimmers can be a very effective way to retrofit existing basins to reduce maintenance and provide enhanced water quality

Testing has confirmed 90% TSS Removal Efficiency for the Rymar Post-Construction Water Quality Filter.

This meets requirements for most MS4s.



Questions?

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